

## Leader Ring Type Joint R Octagonal

**Ring Type Joint Gaskets** 

### DESCRIPTION

Leader ring type joint flange gaskets (RTJ gaskets) are used in applications that involve extreme pressures and high temperatures. All Leader ring type joint gaskets are manufactured in compliance with API-6A and ASME B16.20.

#### APPLICATION

Ring Joint gaskets are widely used between pipeline flanges, valves and pressure vessels in the Oil & Gas industry; Withstand high pressure situations up to 400 bar (pending on flange construction and rating); Style R gaskets are suitable for ASME B16.5 flanges up to 2500 lbs. API 6A type 6B flanges can withstand a pressure up to 5000 psi.

#### CHEMICAL COMPATIBILITY

Corrosion and chemical resistance depend on the selected RTJ gasket material. The pressure and temperature ranges can be found in the Technical Specifications, see table 1.

#### DELIVERY OPTIONS

Octagonal shaped RTJ gaskets are available in ring numbers R11 up to R105. Leader can produce custom made gaskets according to customer specifications. Common stock materials Soft Iron and SS316(L). Other materials are also available, please to table.

### TEMPERATURE

Corrosion and chemical resistance depend on the selected RTJ gasket material. The pressure and temperature ranges can be found in the Technical Specifications, see table 1.

#### **APPROVALS & CERTIFICATES**

- ASME B16.20
- API 6A (ISO 10423)
- EN10.204 3.1

#### SEALING CHARACTERISTICS

- Interchangeable with a corresponding type R
   Octagonal Style and type RX number
- Non blow-out type

TECHNICAL DATA			
max Temperature [°C]	See material table below		
min Temperature [°C]	See material table below		
max Pressure [bar]	400		
M-value Soft Iron (D) and Soft Steel (S)	5.5		
M-value Stainless steel	6.5		
M-value Monel and F5	6		
Y-value Soft Iron (D) and Soft Steel (S) [psi]	18000		
Y-value Stainless Steel [psi]	26000		
Y-value Monel and F5 [psi]	21800		
Gasket required flange roughness [Ra micron]	1,6 max.		
Gasket required flange roughness [RMS]	63 max.		

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METALLIC MATERIALS					
	Identification	Color coding	Temperature Range		
	ASME B16.20	ASME B16.20	Degrees C.		
Carbon Steel	CRS	Silver	- 25 / + 500		
SS304(L)	304(L)	Yellow	- 200 / + 900		
SS316(L)	316(L)	Green	- 100 / +550		
SS321	321	Turqoise	-200/+550		
SS347	347	Blue	-200/+550		
Duplex (ASTM A182-F51)	31803	No colour	-60/+300		
Avesta 254 SMO (6Mo)	31254	No colour	-100/+550		
Carpenter 20 CB3	A20	Black	-100/+500		
Nickel 200	NI200	Red	-100/+450		
Nickel 201	NI201	Red	-100/+550		
Monel® / Alloy 400	MON	Orange	-50/+500		
Inconel® / Alloy 600	INC600	Gold	-100/+650		
Inconel® / Alloy 625	INC625	Gold	-100/+800		
Inconel® / Alloy X-750	INX	No colour	-100/+700		
Incoloy® / Alloy 800	IN800	White	-100/+550		
Incoloy® / Alloy 825	IN825	White	-200/+800		
Hasteloy® / Alloy B2	HAST B	Brown	-100/+500		
Hasteloy® / Alloy C276	HAST C	Beige	-100/+600		
Titanium	ТІ	Purple	-100/+350		
Zirconium	ZIRC	No colour	-50/+900		

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